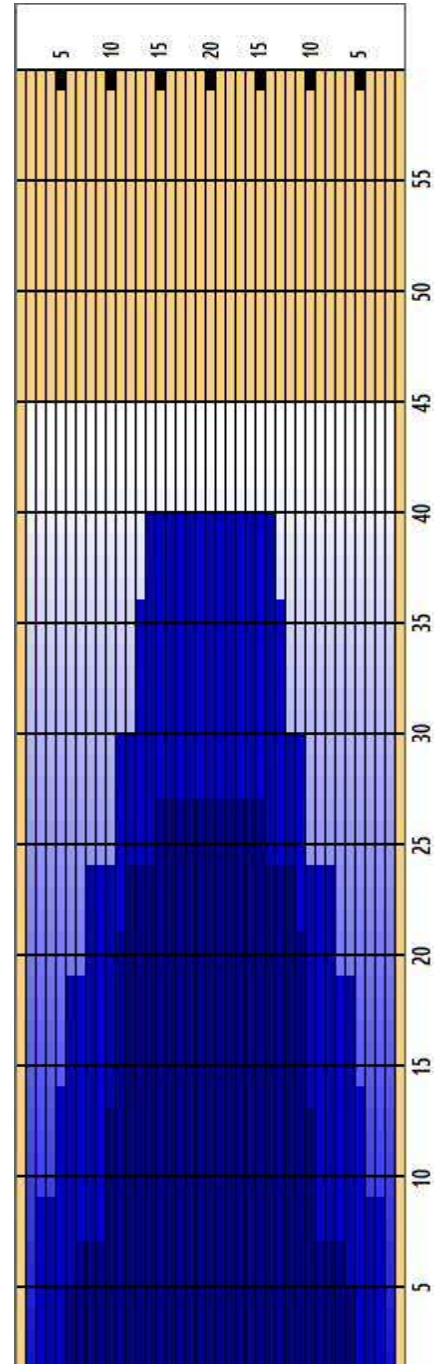


Oil Pattern Distance	45	Reverse Brush Drop	40	Oil Per Board	Multi ul
Forward Oil Total	14.65 mL	Reverse Oil Total	14.3 mL	Volume Oil Total	28.95 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	1	50	14	A	31	0.0	0.0	0.0	1550
2	6L	6R	3	50	14	A	87	0.0	5.9	5.9	4350
3	7L	7R	1	50	14	A	27	5.9	7.8	1.9	1350
4	10L	10R	3	50	14	A	63	7.8	13.7	5.9	3150
5	11L	11R	3	50	18	A	57	13.7	21.3	7.6	2850
6	12L	12R	1	50	22	A	17	21.3	24.4	3.1	850
7	15L	15R	1	50	22	A	11	24.4	27.5	3.1	550
8	2L	2R	0	50	26	A	0	27.5	45.0	17.5	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	A	0	45.0	40.0	-5.0	0
2	14L	14R	1	50	26	A	13	40.0	36.4	-3.6	650
3	13L	13R	2	50	22	A	30	36.4	30.2	-6.2	1500
4	11L	11R	2	50	22	A	38	30.2	24.0	-6.2	1900
5	8L	8R	2	50	18	A	50	24.0	18.9	-5.1	2500
6	6L	6R	2	50	18	A	58	18.9	13.8	-5.1	2900
7	5L	5R	2	50	18	A	62	13.8	8.7	-5.1	3100
8	3L	3R	1	50	14	A	35	8.7	6.8	-1.9	1750
9	2L	2R	0	50	14	A	0	6.8	0.0	-6.8	0



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	1.56	1.02	1.02	1.56	5

